

The rocker arms and pins must be put in the cylinder head before it is put onto the engine studs.

Intake side rocker pin  
(This end goes in first)

Exhaust side  
rocker pin

Note: The threaded ends of the rocker pins should be put on the outside end to make them easier to pull out for future maintenance.



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The 2 longer dowel pins supplied are for the cylinder head sealing surface. 2 of the 3 shorter pins are for the base sealing surface.

The last short pin is the cam sprocket locating pin



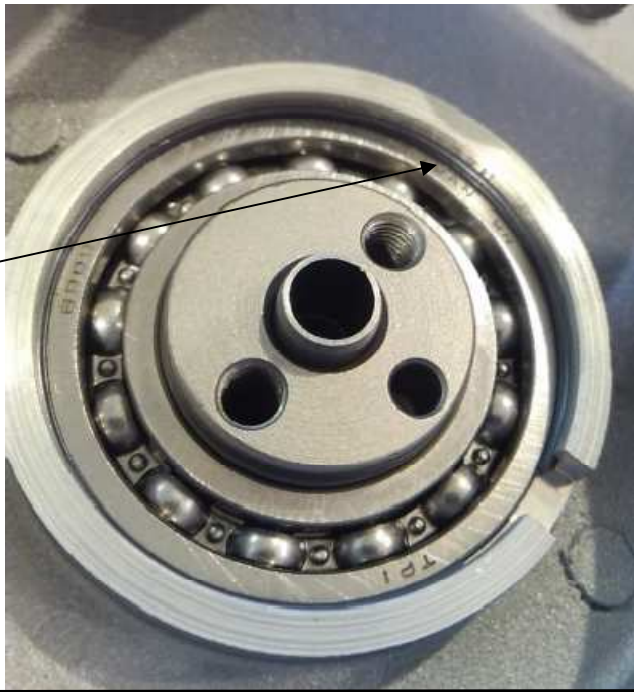
You may receive an extra rear cam bearing with the cam.

If one is installed into the head already it's not needed.



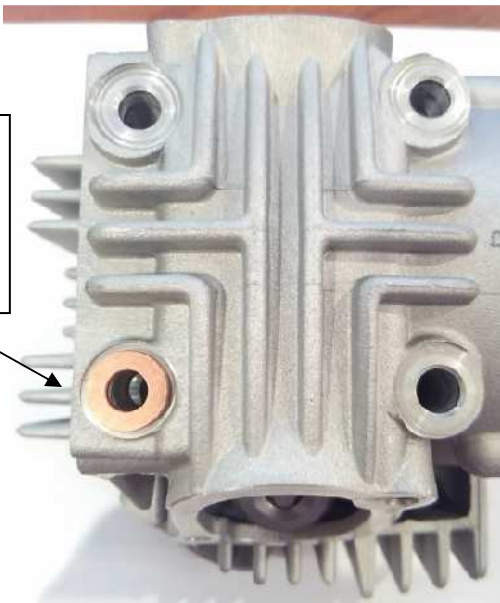
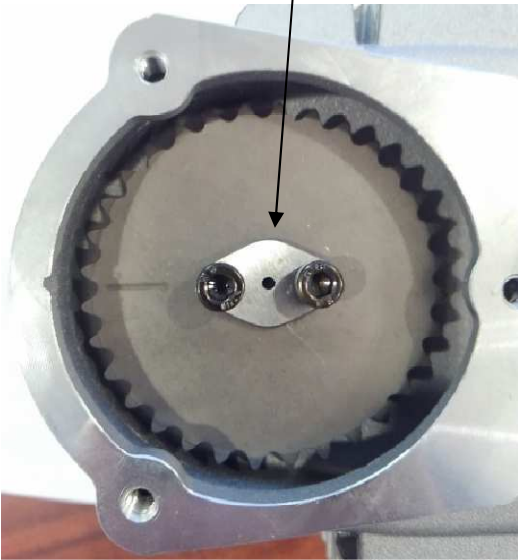


The "C" clip goes into this groove to hold the cam in place



Clock the cam in this way and the lobes will be down/towards the piston for proper cam timing.

Once you have set the cam timing, this diamond shaped oil restrictor plate gets bolted up like below.



The crush washer gets placed under the bottom left head stud nut.

